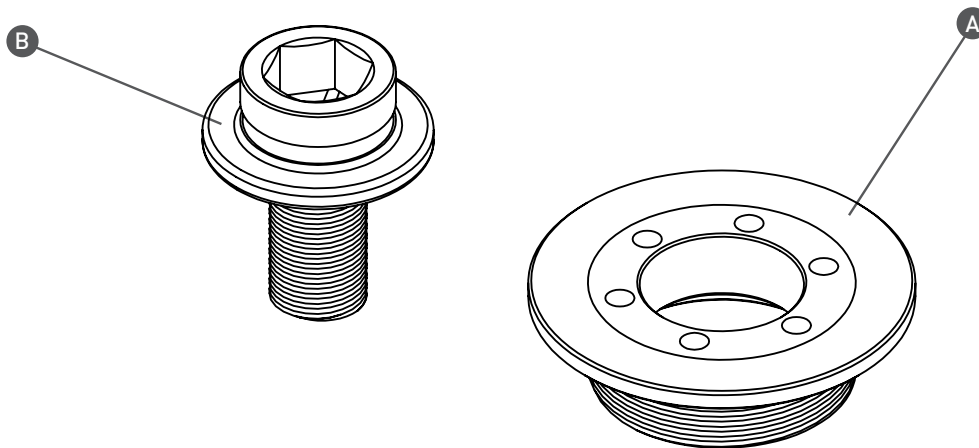


TIPS AND TRICKS

FOR UPGRADING V2 SELF EXTRACTOR AND BOLT ON BUZZ BARS V2, V2.1 SQUARE DRIVE TO V2.5 SELF EXTRACTOR

INCLUDES

- A** 2X BUZZ BAR SELF EXTRACTOR V2.5
- B** 2X V2.5 CRANK BOLT



TOOLS REQUIRED

- 10mm hex key
- Park Tool Pin Spanners - SPA-2 (circlip pliers can work)
- Heat gun
- All purpose lithium grease
- Loctite 243

1. Remove the Buzz Bars from the motor.
2. Insert 10mm hex tool into the **Buzz Bar Self Extractor V2** and unscrew. You may need to heat the extractor with a heat gun to soften the loctite.
3. Now you can remove the **Crank Bolt V2** which is just sitting in the crank.
4. Clean any residue grease and loctite from threads, square taper and any other surfaces.
5. Apply a smudge of lithium grease to the both the underside of the **V2.5 Crank Bolt** and under side of extractor and place bolt in Buzz Bar.
6. Apply a drop Loctite 243 to thread of **Buzz Bar Self Extractor V2.5** and thread into Buzz Bar.
7. Insert the Park Tool Pin Spanners - SPA-2 into two of the holes and tighten.
8. Repeat for the other Buzz Bar.

INSTALL TIPS

- Clean and lubricate axle with a multi-purpose grease before re-installing on the motor.
- Apply Loctite 243 to bolt thread.
- Make sure left and right cranks are on the correct sides.
- Tighten to 60-70Nm.